

Pastry Gouda cheese

Laminated yeast dough, bread with 23% of Gouda cheese filling and 4% of Gouda cheese topping, deep frozen

CODE: 145700053006

Convenience Grade: Pre-proved / Ready to bake

Valid since: 2017-07-06

1. WEIGHT AND INGREDIENTS

Weight per product: 105 g*

Ingredients:

wheat flour, water, vegetable oil (palm, rapeseed), **cheese** (Gouda) (13%), yeast, **cream**, **egg**, sugar, **wheat gluten**, salt, modified starch, whey powder (**milk**), whole **milk** powder, concentrated **butter**, vegetable fat (palm), skimmed **milk**, skimmed **milk** powder, **lactose**, dextrose, **milk** proteins, vegetable proteins, fermented **wheat** flour, **wheat** starch, spices, antioxidant (E300, E304i, E306), acidity regulator (E330), emulsifier (E322, E471, E472e), thickener (E401), flavour, enzymes

* average weight: controlled through statistical process control

2. PRODUCT HANDLING & CONSERVATION

Transport and storage conditions: Storage at -18°C. Do not refreeze once thawed. Keep the bag well closed to avoid freeze burn.












Shelf life: End of the 12th month after production (under correct storage conditions)

Dating type: MM/YYYY

3. BAKING INSTRUCTIONS

USE PARCHMENT PAPER

Leave enough space between the products, so they have plenty of room to bake.

						
Bake from frozen	Freezer	Take out box		Bake 20–25 min, 165 °C	Steam <input checked="" type="checkbox"/>	Cooling down 20 min
						
Thaw & Bake	Freezer	Take out box	Defrost 30 min	Bake 18–20 min, 180 °C	Steam <input checked="" type="checkbox"/>	Cooling down 20 min

Remark

Baking time and temperature can vary according the type of oven. Make sure the oven is properly preheated. While preheating, set the oven 25°C higher than the specified baking temperature. Because opening the oven causes the temperature to drop.



Add steam at the beginning of the baking process. This gives you a crispier, puffier finish. Allow the steam to escape 5 minutes before the end to ensure that the products are fully baked.

4. PRODUCT-PARAMETER / unbaked product

Parameter	Unit of measure	Target value*	Upper limit 1 σ *	Lower limit 1 σ *
Weight per piece	g	105	102	108
Length	mm	115	125	105
Width	mm	63	68	58
Height	mm	28	31	25

* $\pm 1 \times \sigma$: 65%; $\pm 2 \times \sigma$: 95%

5. PACKAGING DATA

Inner bag

Type	Material	Tare Weight (g)	Dimensions L x W (mm)	Net Weight (kg)	Pieces/bag
Plastic bag	LDPE colourless	19	520 x 350	3,15	30

Carton

Type	Material	Tare Weight (g)	Dimensions L x W x H (mm)	Net Weight (kg)	Bags/Box
Box	Carton	343	396 x 296 x 242	6,3	2

Pallet

Type	Material	Dimensions (Pallet incl. L x W x H) (mm)	Total palletweight (incl. pallet) (kg)	Boxes/layer	Boxes/pallet
EURO	Wooden	1200 x 800 x 2086	451	8	64

6. CODIFICATION AND TRACEABILITY

Inner bag

Article number	<input checked="" type="checkbox"/>
Shelf life	<input type="checkbox"/>
No information	<input type="checkbox"/>
Batch number	<input checked="" type="checkbox"/>
EAN13 barcode	<input type="checkbox"/>
Other information	<input checked="" type="checkbox"/>

Description other info: Time, product description

Corner box label

Article number	<input checked="" type="checkbox"/>
Product description	<input checked="" type="checkbox"/>
EAN13 barcode	<input checked="" type="checkbox"/>
EAN128 barcode	<input checked="" type="checkbox"/>
Shelf life	<input checked="" type="checkbox"/>
No information	<input type="checkbox"/>
Batch number	<input checked="" type="checkbox"/>
Other information	<input type="checkbox"/>

8. PICTURES



Picture 1: Unbaked product

7. CERTIFICATION

BRC Issue 7 at grade A

IFS version 6 Higher level



Picture 2: Baked product

9. ALLERGENS

Cereals containing gluten and products thereof	+
Crustaceans and products thereof	-
Eggs and product thereof	+
Fish and products thereof	-
Peanuts and products thereof	-
Soybeans and products thereof	-
Milk and products thereof (including lactose)	+
Nuts and products thereof	-
Celery and product thereof	-
Mustard and products thereof	-
Sesame seeds and products thereof	-
Sulphur dioxide and sulphites (>10ppm)	-
Lupin and products thereof	-
Molluscs and products thereof	-

This product may contain traces of Soybeans and products thereof , Nuts and products thereof

+ : present - : absent

10. NUTRITIONAL VALUE

Energy (kJ/100g)	1.430
Energy (kcal/100g)	343
Total fat (g/100g)	20,0
Thereof saturates (g/100g)	10,2
Carbohydrate (g/100g)	29,0
Thereof sugars (g/100g)	3,8
Protein (g/100g)	11,0
Salt (g/100g)	1,20

11. GMO-STATUS

This product is not genetically modified (according to EC/1829/2003 and EC/1830/2003).

12. RECALL

In case of recall, the customer will be informed by telephone and fax within 24 hours.

13. MICROBIOLOGY

Micro-organisms	MAX*
<i>Escherichia Coli</i> (cfu/g)	100
<i>Bacillus cereus</i> (cfu/g)	1000
<i>Staphylococcus aureus</i> (cfu/g)	100
<i>Salmonella</i> sp. (cfu/g)	abs/25g
<i>Listeria</i> sp. (cfu/g)	100

* Directive values (regulation 2073/2005)

14. QUALITY CONTROL

Statistical Process	every 30 min.
Weight	
Dimensions	
Temperature:	every 30 min.
Fat percentage:	every 30 min.
Piece count:	every 30 min.
Metal detection:	ferro (2mm) non-ferro (2mm) st st (3mm)

15. APPROVAL

	Name and function	Date
Gourmand	Pieter Van Vooren Masterdata specialist	11/10/2018
Client		