

# **Product Specifications**

# Assorted mini Danish pastry

Leavened Danish pastry, mini crown with 26% of apple filling, deepfrozen

CODE

199625420114

Convenience Grade:

Pre-proved/To bake from frozen

Valid since:

2022-11-28

#### 1. WEIGHT AND INGREDIENTS

Weight per product (+/-):

1.48 oz (42 g)

Weight per box:

11.111 lbs (5.040 kg)

Ingredients:

wheat flour, water, apple (16%), vegetable oil (100% rspo-certified sustainable palm from segregated (sg) supply chain), sugar, vegetable oil (canola), yeast, egg (heat treated), modified food starch (acetylated distarch adipate), modified food starch (acetylated distarch phosphate), mono- and diglycerides of fatty acids, iodized salt (salt, potassium iodate), salt, wheat gluten, dry whey (milk), almonds, soybeans, white beans, coconut fat, dry whole milk, apricot kernels, modified food starch (distarch phosphate), milk proteins, citric acid, natural flavoring, ascorbic acid, retinyl palmitate (vitamin A palmitate), di- and tetrasodiumphospate, calcium sulphate, sodium alginate, ß-carotene from Blakeslea trispora (color), flavoring, enzymes, potassium sorbate (a preservative), agar-agar, lemon oil

# Allergy Advice

For complete allergens overview, also including potential cross contamination, see chapter 9.

# 2. PRODUCT HANDLING & CONSERVATION

Transport and storage conditions:

Storage at -0,4°F (-18°C).

Do not refreeze once thawed. Keep the bag well closed to avoid freeze burn.

Shelf life:

End of the 12th month after production (under correct storage conditions)

Dating type: MM/DD/YY

# 3. BAKING INSTRUCTIONS

**USE PARCHMENT PAPER** 

Leave enough space between the products, so they have plenty of room to bake.











Bake from frozen

Freezer

Take out box

Bake 14-17 min. 375°F Steam No

Cooling down

(191°C)

30 min

# Remark

Baking time and temperature can vary according the type of oven. Make sure the oven is properly preheated. While preheating, set the oven 50°F higher than the specified baking temperature. Because opening the oven causes the temperature to drop.



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# 4. PRODUCT-PARAMETER / unbaked product

Parameter	Unit of measure	Target value*	Upper limit 1xσ*	Lower limit 1xσ*
Length	inch/mm	2.2 / 55	2.2 / 57	2.1 / 53
Width	inch / mm	2.2 / 55	2.2 / 57	2.1 / 53
Height	inch / mm	1.0 / 25	1.1 / 27	0.9 / 23

<sup>\* ± 1</sup> x σ: 65%; ± 2 x σ: 95%

#### 5. PACKAGING DATA

#### Inner had

illier bag						
Туре	Materia	L	Tare	Dimensions	Net	Pieces/bag
			Weight	LxW	Weight	
Diagtic box		110	0.67 oz	20.5 x 13.8 inch	2.222 lbs	24
Plastic bag	PE/PA DI	PE/PA blue		520 x 350 mm	1.008 kg	
Carton						
Туре	Materia	ſ	Tare	Dimensions	Net	Bags/Box
			Weight	LxWxH	Weight	
Dov	Carton	Corton		15.6 x 11.7 x 5.9 inch	11.111 lbs	_
Box	Carton		813.000 g	396 x 296 x 150 mm	5.040 kg	5
Pallet						
Туре	Material	D	imensions	Total palletweight	Boxes/layer	Boxes/pallet
		(Pallet	incl. L x W x H)	(incl. pallet)		
US 4-way	Wooden	3.94 x	3.28 x 7.87 ft	2004 lbs	10	150
		1200 x 10	000 x 2400 mm	909 kg	10	150

# 6. CODIFICATION AND TRACEABILITY

# Inner bag

Article number Shelf life No information Batch number GTIN-13 bar code Other information

Description other info: Time, product description

#### Corner box label

Article number ✓ Product description GTIN-13 barcode GS1-128 barcode ✓ Shelf life No information ✓✓ Batch number Other information Julian Code **√ UPC** Code

Description other info: Ingredients

# 8. PICTURES

The photos are only indicative, a slight deviation from reality is possible.



Picture 1: Unbaked product



Picture 2: Baked product

# 7. CERTIFICATION

**BRCGS** 

IFS



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# 9. ALLERGENS

Wheat and wheat products (incl. spelt)	+
Crustacean shellfish and crustacean shellfish products	-
Eggs and egg products	+
Fish and fish products	-
Peanuts and peanut products	-
Soybeans and soybean products	+
Milk and milk products	+
Tree nuts and tree nut products: almonds	+
Sesame seeds and sesame seed products	-

This product may also contain traces of: Tree nuts and tree nut products: hazelnuts, pecan nuts

+: present -: absent

# 11. GMO-STATUS

This product is not genetically modified (according to EC/1829/2003 and EC/1830/2003).

# 10. NUTRITIONAL VALUE

<b>Nutrition Facts</b>	
24 servings per container	
Serving size	42 g
Amount per serving	<u> 130</u>
Calories	130
	% Daily Value
Total Fat 8g	10%
Saturated Fat 3.5g	17%
Trans Fat 0g	
Cholesterol less than 5 milligra	1%
Sodium 75mg	3%
Total Carbohydrate 13g	5%
Dietary Fiber 0g	2%
Total Sugars 5g	
Includes Added Sugars 4g	9%
Protein 2g	0%
Vitamin D 0.0mcg	0%
Calcium 10mg	0%
Iron 0.2mg	1%
Potassium 40mg	1%

The nutritional values are calculated based on the values from the raw material specifications.

#### 12. MICROBIOLOGY

Micro-organisms	MAX*
Escherichia coli (cfu/g)	100
Bacillus cereus (cfu/g)	1000
Staphylococcus aureus (cfu/g)	100
Salmonella spp. (cfu/g)	Not detected/25G
Listeria monocytogenes (cfu/g)	100

<sup>\*</sup> Microbiological guidelines elaborated by FMFP Research Group, University of Ghent

### 13. QUALITY CONTROL

Statistical Process Control	
Statistical Process Control	Yes
Weight	
Dimensions	
Temperature:	Yes
Fat percentage:	Yes
Piece count:	Yes
Metal detection:	Yes

#### 14 ΔΡΡΡΟΥΔΙ

14. APPROVAL	Name and function	Date
i	Gaël LOOSE Masterdata Clerk	28/11/2022
Client		