

# **Product Specifications**

## Pain au chocolat

Laminated yeast dough, chocolate bread with 10% of chocolate, deepfrozen

CODE:

126710750214

Convenience Grade:

Pre-proved / Ready to bake

Valid since:

2022-11-29

#### 1. WEIGHT AND INGREDIENTS

Weight per product (+/-):

2.65 oz (75 g)

Weight per box:

9.921 lbs (4.500 kg)

Ingredients:

wheat flour, water, vegetable oil (100% rspo-certified sustainable palm from segregated (sg) supply chain), chocolate (sugar, cocoa mass, cocoa butter, lecithin (soybeans)) (10%), yeast, sugar, vegetable oil (canola), iodized salt (salt, potassium iodate), wheat gluten, concentrated butter (milk), vegetable proteins, natural flavoring, salt, lemon juice concentrate, ascorbic acid, enzymes

## Allergy Advice

/ licigy / lavid

For complete allergens overview, also including potential cross contamination, see chapter 9.

#### 2. PRODUCT HANDLING & CONSERVATION

Transport and storage conditions:

Storage at -0,4°F (-18°C).

Do not refreeze once thawed. Keep the bag well closed to avoid freeze burn.

Shelf life:

End of the 12th month after production (under correct storage conditions)

Dating type:

MM/DD/YY

## 3. BAKING INSTRUCTIONS

**USE PARCHMENT PAPER** 

Leave enough space between the products, so they have plenty of room to bake.













Thaw & Bake

Freezer

Take out box

Defrost

Bake

Steam

Cooling down

30 min

20-22 min, 355°F (179°C) No

30 min

## Remark

Baking time and temperature can vary according the type of oven. Make sure the oven is properly preheated. While preheating, set the oven 50°F higher than the specified baking temperature. Because opening the oven causes the temperature to drop.



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## 4. PRODUCT-PARAMETER / unbaked product

Parameter	Unit of measure	Target value*	Upper limit 1xσ*	Lower limit 1xσ*
Length	inch/mm	3.7 / 95	3.9 / 100	3.5 / 90
Width	inch / mm	2.4 / 60	2.6 / 65	2.2 / 55
Height	inch / mm	1.0 / 26	1.1 / 29	0.9 / 23

<sup>\* ± 1</sup> x σ: 65%; ± 2 x σ: 95%

### 5. PACKAGING DATA

#### Inner bag

Туре	Materia	I	Tare	Dimensions	Net	Pieces/bag
			Weight	LxW	Weight	
Plastic bag LDPE colourless		0.67 oz	20.5 x 13.8 inch	4.960 lbs	30	
		19.000 (		520 x 350 mm	2.250 kg	30
Carton						
Туре	Materia	I	Tare	Dimensions	Net	Bags/Box
			Weight	LxWxH	Weight	
Dov	Box Carton		15.27 oz	15.6 x 11.7 x 6.9 inch	9.921 lbs	2
ВОХ			433.000 g	396 x 296 x 175 mm	4.500 kg	2
Pallet						
Туре	Material	D	imensions	Total palletweight	Boxes/layer	Boxes/pallet
	(Pallet incl. L x W		incl. L x W x H)	(incl. pallet)		
LIC 4 MOV	Wooden	3.94 x 3.28 x 7.96 ft		1484 lbs	10	130
US 4-way		1200 x 10	000 x 2425 mm	673 kg	10	130

## 6. CODIFICATION AND TRACEABILITY

## Inner bag

Article number Shelf life No information Batch number GTIN-13 bar code Other information

Description other info: Time, product description

#### Corner box label

Article number ✓ Product description GTIN-13 barcode GS1-128 barcode ✓ Shelf life No information ✓ Batch number ✓ Other information Julian Code **UPC** Code

Description other info: Ingredients

## 8. PICTURES

The photos are only indicative, a slight deviation from reality is possible.



Picture 1: Unbaked product

## 7. CERTIFICATION

**BRCGS** 

IFS



Picture 2: Baked product



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## 9. ALLERGENS

Wheat and wheat products (incl. spelt)	+
Crustacean shellfish and crustacean shellfish products	-
Eggs and egg products	-
Fish and fish products	-
Peanuts and peanut products	-
Soybeans and soybean products	+
Milk and milk products	+
Tree nuts and tree nut products	-
Sesame seeds and sesame seed products	-

This product may also contain traces of: Eggs and egg products; Tree nuts and tree nut products: almonds, hazelnuts, pecan nuts

+: present -: absent

## 11. GMO-STATUS

This product is not genetically modified (according to EC/1829/2003 and EC/1830/2003).

## 10. NUTRITIONAL VALUE

Nutrition Facts		
60 servings per container		
Serving size	75 g	
Amount per serving	270	
Calories	210	
	% Daily Value	
Total Fat 14g	18%	
Saturated Fat 6g	32%	
Trans Fat 0g		
Cholesterol 0mg	0%	
Sodium 310mg	14%	
Total Carbohydrate 29g	11%	
Dietary Fiber 2g	5%	
Total Sugars 8g		
Includes Added Sugars 7g	15%	
Protein 5g	0%	
Vitamin D 0.0mcg	0%	
Calcium 10mg	1%	
Iron 1.0mg	6%	
Potassium 100mg	2%	
*The % Daily Value tells you how much a n serving of food contributes to a daily diet. 2 day is used for general nutrition advice.		

The nutritional values are calculated based on the values from the raw material specifications.

### 12. MICROBIOLOGY

Micro-organisms	MAX*
Escherichia coli (cfu/g)	100
Bacillus cereus (cfu/g)	1000
Staphylococcus aureus (cfu/g)	100
Salmonella spp. (cfu/g)	Not detected/25G
Listeria monocytogenes (cfu/g)	100

<sup>\*</sup> Microbiological guidelines elaborated by FMFP Research Group, University of Ghent

## 13. QUALITY CONTROL

Statistical Process Control	Yes
Weight	
Dimensions	
Temperature:	Yes
Fat percentage:	Yes
Piece count:	Yes
Metal detection:	Yes
	-

## 14 APPROVAL

17.	ALLKOVAL	Name and function	Date
Gour		Gaël LOOSE Masterdata Clerk	29/11/2022
Clier	nt		