



Gourmand
PASTRIES

Croissant curved butter

Laminated yeast dough, croissant with 24% of butter, deep frozen

CODE: 112510900314

Convenience Grade: Pre-proved / Ready to bake

Valid since: 2020-08-28

1. WEIGHT AND INGREDIENTS

Weight per product (+/-): 3.17 oz (90 g)

Weight per box: 11.905 lbs (5.400 kg)

Ingredients:

wheat flour, butter (milk) (24%), water, yeast, sugar, egg (heat treated), iodized salt (salt, potassium iodate), wheat gluten, ascorbic acid, vegetable oil (canola), enzymes

Allergy Advice

For allergens, including cereals containing gluten, see chapter 9.

For complete allergens overview, also including potential cross contamination, see chapter 9.

2. PRODUCT HANDLING & CONSERVATION

Transport and storage conditions: Storage at -0,4°F (-18°C). Do not refreeze once thawed. Keep the bag well closed to avoid freeze burn.

Shelf life: End of the 12th month after production (under correct storage conditions)

Dating type: MM/DD/YY

3. BAKING INSTRUCTIONS

USE PARCHMENT PAPER

Leave enough space between the products, so they have plenty of room to bake.



Thaw & Bake

Freezer

Take out box

Defrost

30 min

Bake

18-20 min,
355°F (179°C)

Steam

Yes

Cooling down

30 min

Remark

Baking time and temperature can vary according the type of oven. Make sure the oven is properly preheated. While preheating, set the oven 50°F higher than the specified baking temperature. Because opening the oven causes the temperature to drop.



Add steam at the beginning of the baking process. This gives you a crispier, puffier finish. Allow the steam to escape 5 minutes before the end to ensure that the products are fully baked.

4. PRODUCT-PARAMETER / unbaked product

Parameter	Unit of measure	Target value*	Upper limit 1 σ *	Lower limit 1 σ *
Length	inch / mm	3.9 / 100	4.5 / 115	3.3 / 85
Width	inch / mm	2.0 / 52	2.2 / 57	1.9 / 47
Height	inch / mm	1.5 / 38	1.7 / 43	1.3 / 33

* $\pm 1 \times \sigma$: 65%; $\pm 2 \times \sigma$: 95%

5. PACKAGING DATA

Inner bag

Type	Material	Tare Weight	Dimensions L x W	Net Weight	Pieces/bag
Plastic bag	LDPE colourless	0.67 oz	20.5 x 13.8 inch	5.952 lbs	30
		19.000 g	520 x 350 mm	2.700 kg	

Carton

Type	Material	Tare Weight	Dimensions L x W x H	Net Weight	Bags/Box
Box	Carton	18.10 oz	15.6 x 11.7 x 9.0 inch	11.905 lbs	2
		513.000 g	396 x 296 x 229 mm	5.400 kg	

Pallet

Type	Material	Dimensions (Pallet incl. L x W x H)	Total palletweight (incl. pallet)	Boxes/layer	Boxes/pallet
US 4-way	Wooden	3.94 x 3.28 x 8.01 ft	1371 lbs	10	100
		1200 x 1000 x 2440 mm	622 kg		

6. CODIFICATION AND TRACEABILITY

Inner bag

Article number	<input checked="" type="checkbox"/>
Shelf life	<input checked="" type="checkbox"/>
No information	<input type="checkbox"/>
Batch number	<input checked="" type="checkbox"/>
GTIN-13 bar code	<input type="checkbox"/>
Other information	<input checked="" type="checkbox"/>

Description other info: Time, product description

Corner box label

Article number	<input checked="" type="checkbox"/>
Product description	<input checked="" type="checkbox"/>
GTIN-13 barcode	<input type="checkbox"/>
GS1-128 barcode	<input type="checkbox"/>
Shelf life	<input checked="" type="checkbox"/>
No information	<input type="checkbox"/>
Batch number	<input checked="" type="checkbox"/>
Other information	<input checked="" type="checkbox"/>
Julian Code	<input checked="" type="checkbox"/>
UPC Code	<input checked="" type="checkbox"/>

Description other info: Ingredients

7. CERTIFICATION

BRC

IFS

8. PICTURES

The photos are only indicative, a slight deviation from reality is possible.



Picture 1: Unbaked product



Picture 2: Baked product

9. ALLERGENS

Wheat and wheat products (incl. spelt)	+
Crustacean shellfish and crustacean shellfish products	-
Eggs and egg products	+
Fish and fish products	-
Peanuts and peanut products	-
Soybeans and soybean products	-
Milk and milk products	+
Tree nuts and tree nut products	-

This product may also contain traces of: Soybeans and soybean products ; Tree nuts and tree nut products: almonds, hazelnuts, pecan nuts

+ : present - : absent

11. GMO-STATUS

This product is not genetically modified (according to EC/1829/2003 and EC/1830/2003).

10. NUTRITIONAL VALUE

Nutrition Facts	
60 servings per container	
Serving size	90 g
Amount per serving	
Calories	320
% Daily Value	
Total Fat 18g	24%
Saturated Fat 10g	52%
Trans Fat 0g	
Cholesterol 45mg	15%
Sodium 370mg	16%
Total Carbohydrate 32g	12%
Dietary Fiber 1g	5%
Total Sugars 5g	
Includes Added Sugars 4g	7%
Protein 7g	0%
Vitamin D 0.1mcg	0%
Calcium 20mg	2%
Iron 0.6mg	3%
Potassium 100mg	2%
*The % Daily Value tells you how much a nutrient in a serving of food contributes to a daily diet. 2000 calories a day is used for general nutrition advice.	

The nutritional values are calculated based on the values from the raw material specifications.

12. MICROBIOLOGY

Micro-organisms	MAX*
Escherichia coli (cfu/g)	100
Bacillus cereus (cfu/g)	1000
Staphylococcus aureus (cfu/g)	100
Salmonella spp. (cfu/g)	Not detected/25G
Listeria monocytogenes (cfu/g)	100

* Microbiological guidelines elaborated by FMFP Research Group, University of Ghent

13. QUALITY CONTROL

Statistical Process Control	Yes
Weight	
Dimensions	
Temperature:	Yes
Fat percentage:	Yes
Piece count:	Yes
Metal detection:	Yes

14. APPROVAL

	Name and function	Date
Gourmand	Pieter Van Vooren Masterdata Specialist, Quality Assurance	28/08/2020
Client		