

# **Product Specifications**

# Mini chocolate custard twist butter

Laminated yeast dough, mini twist with 32% of custard cream, 11% of chocolate and 11% of butter, deep frozen

CODE: 134500450104

Convenience Grade: Pre-proved / Ready to bake

Valid since: 2022-09-16

#### 1. WEIGHT AND INGREDIENTS

Weight per product (+/-): 45 g
Weight per box:  $\Theta$  4,500 kg

Ingredients:

water, WHEAT flour, butter (MILK) (11%), chocolate (sugar, cocoa mass, cocoa butter, emulsifier (E322SOY)) (11%), sugar, yeast, whey powder (MILK), iodized salt (salt, potassium iodate), WHEAT GLUTEN, vegetable fats (coconut), whole MILK powder, vegetable oils (rapeseed), vegetable proteins, MILK proteins, salt, colour (E160a(iii)), flour treatment agent (E300), emulsifier (E450, E471), thickener (E401), modified starch (E1414), stabilizer (E516), natural flavouring, enzymes

#### Allergy Advice

For allergens, including cereals containing gluten, see ingredients in CAPITALS. For complete allergens overview, also including potential cross contamination, see chapter 9.

#### 2. PRODUCT HANDLING & CONSERVATION

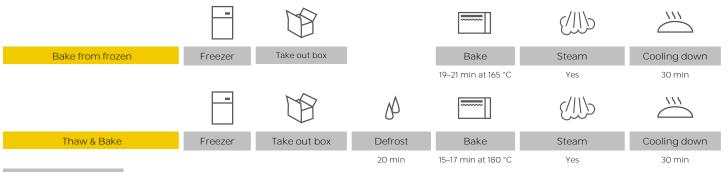
Transport and storage conditions: Storage at -18°C. Do not refreeze once thawed. Keep the bag well closed to avoid freeze burn.

Shelf life: End of the 12th month after production (under correct storage conditions)

Dating type: MM/YYYY

#### 3. BAKING INSTRUCTIONS

USE BAKING PAPER



#### Remark

Baking time and temperature can vary according the type of oven. Make sure the oven is properly preheated. While preheating, set the oven 25°C higher than the specified baking temperature. Because opening the oven causes the temperature to drop.



Add steam at the beginning of the baking process. This gives you a crispier, puffier finish. Allow the steam to escape 5 minutes before the end to ensure that the products are fully baked.



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## 4. PRODUCT-PARAMETER / unbaked product

Parameter	Unit of measure	Target value*	Upper limit 1xσ*	Lower limit 1xσ*
Length	mm	120	125	115
Width	mm	35	40	30
Height	mm	25	30	20

<sup>\*</sup> $\pm$  1 x  $\sigma$ : 65%;  $\pm$  2 x  $\sigma$ : 95%

#### 5. PACKAGING DATA

#### Inner bag

Туре	Material		Tare	Dimensions	Net	Pieces/bag
			Weight (g)	L x W (mm)	Weight (kg) e	
Plastic bag	LDPE colou	rless	19	520 x 350	2,25	50
Carton						
Type	Material		Tare	Dimensions	Net	Bags/Box
			Weight (g)	L x W x H (mm)	Weight (kg) e	
Box	Cardboa	rd	448	396 x 296 x 150	4,500	2
Pallet						
Туре	Material		Dimensions	Total palletweight	Boxes/layer	Boxes/pallet
		(Pallet i	ncl. L x W x H) (mm)	(incl. pallet) (kg)		
EURO	Wooden	120	00 x 800 x 1950	501	8	96

### 6. CODIFICATION AND TRACEABILITY

# Inner bag

Article number Shelf life No information Batch number GTIN-13 barcode Other information

Description other info: Time, product description

#### Corner box label

Article number Product description GTIN-13 barcode GS1-128 barcode Shelf life No information Batch number Other information

## 8. PICTURES

The photos are only indicative, a slight deviation from reality is possible.



Picture 1: Unbaked product



Picture 2: Baked product

#### 7. CERTIFICATION

**BRCGS IFS** 



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#### 9. ALLERGENS

Cereals containing gluten and products thereof: wheat (incl. spelt)	+	
Crustaceans and products thereof		
Eggs and product thereof		
Fish and products thereof		
Peanuts and products thereof		
Soybeans and products thereof		
Milk and products thereof (including lactose)		
Nuts and products thereof		
Celery and product thereof		
Mustard and products thereof		
Sesame seeds and products thereof		
Sulphur dioxide and sulphites (>10ppm)		
Lupin and products thereof		
Molluscs and products thereof	-	

This product may also contain traces of: Cereals containing gluten and products thereof: rye, barley; Eggs and product thereof; Nuts and products thereof: almonds, hazelnuts, pecan nuts

+: present -: absent

#### 10. NUTRITIONAL VALUES

Energy (kJ/100g)	1.192
Energy (kcal/100g)	284
Fat (g/100g)	12,5
of which saturates (g/100g)	7,8
Carbohydrate (g/100g)	37,1
of which sugars (g/100g)	16,2
Protein (g/100g)	5,0
Salt (g/100g)	0,70

The nutritional values are calculated based on the values from the raw material specifications.

## 11. GMO-STATUS

This product is not genetically modified (according to EC/1829/2003 and EC/1830/2003).

# 12. MICROBIOLOGY

Micro-organisms	MAX*
Escherichia coli (cfu/g)	100
Bacillus cereus (cfu/g)	1000
Staphylococcus aureus (cfu/g)	100
Salmonella spp. (cfu/g)	Not detected/25g
Listeria monocytogenes (cfu/g)	100

<sup>\*</sup> Microbiological guidelines elaborated by FMFP Research Group, University of Ghent

# 13. QUALITY CONTROL

Statistical Process Control	Yes
Weight	
Dimensions	
Temperature:	Yes
Fat percentage:	Yes
Piece count:	Yes
Metal detection:	Yes

#### 14. APPROVAL

	Name and function	Date
Gourmand	Gaël LOOSE Masterdata Clerk	16/09/2022
Client		